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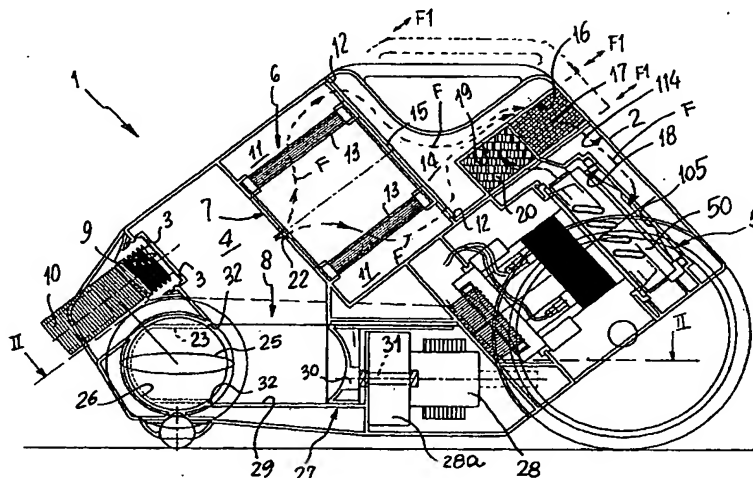
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(54) Title: IMPROVED VACUUM CLEANER



(57) **Abstract:** The improved vacuum cleaner (1) comprises a closed boxed body (2) that is provided with at least one aspiration port (3) of a flow (F) of aspirated matter composed of air and detritus "D", of at least one collection chamber (4) of said aspirated detritus "D" wherein an end of said aspiration port (3) empties, of an aspiration motor unit (5) connected to said port (3) and said collection chamber (4) with a compulsory conveying route defined in said boxed body (2), of at least one filtering element of said aspirated matter located along said compulsory conveying route between said collection chamber and said aspiration motor unit; said collection chamber (4) is internally provided with at least one barrier (7) transversally supported in the direction of said flow (F) of aspirated material, for the dynamic separation between the detritus "D" and the air, and of removable collection, compacting and extraction means (8) of the collected detritus "D".

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## IMPROVED VACUUM CLEANER

The present invention concerns an improved vacuum cleaner.

Vacuum cleaners of the prior art can basically be divided into three distinct types, according to their constructional and operating characteristics: in a first type, detritus is collected in bags located inside an enclosure body; in a second type, detritus is collected in a collection chamber of the enclosure body (so-called bagless vacuum cleaners); in a third type, a water tank is provided inside of the enclosure body so that air current containing detritus is introduced in the water and bubbles thereby releasing detritus in the water; thus, the air current leaving the water tank is free of pollutants and dusts and is returned to the environment.

The vacuum cleaners listed above have drawbacks as outlined below.

In vacuum cleaners of the first type, the bags progressively fill up with detritus thereby increasing their volume and tend to block an inlet of a suction channel through which air is sucked; this progressive blocking, in addition to reducing the efficiency of the vacuum cleaner, overheats the motor.

Furthermore, removal of full bags to perform the necessary periodical replacement with empty ones causes undesirable dispersion of dust in the environment.

Furthermore, each bag has a specific cost that is completely lost when it is disposed of as refuse.

In bagless vacuum cleaners, it is necessary to open the enclosure body to access the collection chamber, which causes a considerable dispersion of dust in the environment.

In vacuum cleaners of the third type, the water tank is somewhat expensive, and requires frequent cleaning to avoid putrescence arising from dirt stagnating in the water bath.

Purifying the air current which is introduced in the environment after suction is generally considered as a demand of the consumers.

An object of the invention is to improve known vacuum cleaners. A further object is to substantially eliminate the prior-art drawbacks described above.

Another object is devising a vacuum cleaner that does not  
5 require, for the collection of detritus, water tanks or disposable bags.

Still another object is to provide a vacuum cleaner in which, during removal of the collected detritus dispersion of dust into the surrounding environment is substantially reduced.

10 Still a further object is to provide a vacuum cleaner in which efficient purification of the air current that is returned to the environment is substantially achieved.

According to the invention, there is provided a vacuum cleaner according to one or more of the appended claims.

15 Further characteristics and advantages of this invention will be clearer from the detailed description of a preferred but not exclusive embodiment of an improved vacuum cleaner, illustrated by way of non-limiting example in the attached drawings wherein:

20 Figure 1 is a schematic transparent side view of an improved vacuum cleaner;

Figure 2 is a section taken along a plane II-II of Figure 1, during a collection phase in which detritus is collected;

Figure 3 is a plan view of Figure 1;

25 Figure 4 is a section as in Figure 2, but during a compacting phase in which detritus is compacted;

Figure 5 is a view as in Figure 3, but during a compacting phase in which detritus is compacted;

30 Figure 6 is a section as in Figures 2 and 4, but during a extraction phase in which compacted detritus is extracted;

Figure 7 is a view as in Figures 3 and 5, but during a extraction phase in which detritus is extracted.

In the Figures, 1 generally indicates a vacuum cleaner comprising an enclosure body 2, for example shaped as a box,

which is provided with at least one aspiration port 3 through which a flow of aspirated matter composed of air and detritus is conveyed.

Within the body 2 at least one chamber 4 is defined for  
5 collecting detritus therein, an end of said aspiration port 3 leading out in the chamber 4.

Within the body 2 a sucking unit 5 is housed, including a motor, for supplying the aspiration action, which sucking unit 5 is connected to the port 3 and the collection chamber 4 by a  
10 path defined within the body 2.

Adjacent to the collection chamber 4 a filter arrangement 6 is located for purifying the aspirated matter. The filter arrangement 6 comprises a filter element 13 received in a first filter chamber 11.

15 The collection chamber 4 is internally provided with a barrier 7 located opposite to the aspiration port 3, in such a way that the barrier 7 extends transversally of the flow of aspirated matter.

The barrier 7 separates the collection chamber 4 from the first  
20 filter chamber 11.

In use, a dynamic separation between particles of detritus and the air current is achieved, and such particles fall in the lower part of the collection chamber 4 in which removable means 8, such as a drawer, is provided.

25 As will be better understood in the following, removable means 8 is also dedicated to compacting and extraction of collected detritus after separation from the air current.

The aspiration port 3 is provided, at its end projecting outside of the chamber 4, with a fitting 9, consisting, for  
30 example, of a section of tubular mouthpiece for sealingly coupling with the corresponding end of an extension pipe 10 of the conventional type.

The barrier 7 has one or more openings, such as microperforations 22, according to the air flow, communicating the collecting chamber 4 with the first filter chamber 11.

5 The first filter element 13 has the shape of a concave cylinder, and the openings 22 are located substantially centrally of a longitudinal axis thereof.

In the body 2, a second filter chamber 14 is also defined that is located adjacent and downstream of the first filter chamber 11: between the filter chamber 11 and the second filter chamber  
10 14 a common perforated wall 15 is arranged.

The perforated wall 15 is provided with apertures 12 located in an annular region externally of the filter element 13.

In this way, air current coming from the openings 22 moves in both an axial and radial directions as shown by arrow F to the  
15 periphery of the first filter element 13 and passes through the apertures 12 to leave the first filter chamber 11.

The second filter chamber 14 has a box-like structure which includes a seat 16 for a second filter element 17, said seat 16 being provided with air passageways, not shown, for flowing of  
20 the air current coming from the second filter chamber 14 and directed to a manifold 114 leading to the sucking unit 5.

The second filter chamber 14 is releasably mounted on the body 2 via hooking and unhooking means, known per se, so that should access to the filter element 13 be required, for example for  
25 replacement thereof, the second filter chamber 14 can be removed in the direction indicated by arrows F1.

Within the body 2, an exit chamber 18 is defined in which an housing 50 of sucking unit 5 is mounted, the exit chamber 18 being provided with a further seat 19 for a further filter  
30 element 20 by which air current leaving the vacuum clean is finally filtered.

The sucking unit 5 is centrally communicating with the manifold 114 and is peripherally communicating with the housing 50.

The extraction means 8 of the detritus "D" essentially comprises a boxed tank, such as a drawer, 23, preferably having a bottom provided with a transversal cross-section with a rounded shape according to a cylindrical profile, which is provided with at least one loading opening 24 and which can be rotated by acting on handling means, for example a handle 25, between a loading position and an extraction position; the boxed tank 23 is positioned at a height below the internal end of the aspiration port 3.

10 The boxed tank 23 is accommodated in an appropriate housing and guide seat 26, both in an axial and rotational direction, which is defined in the collection chamber 4, preferably at the base thereof.

A pusher unit 27 is also provided for pushing the collected detritus from the collection chamber 4 to inside of the boxed tank 23; the pusher unit 27 is reciprocable by motor means 28 fixed around said body 2 and is slidable on a sliding surface 29 that connects a threshold of the housing and guide seat 26 with the fitting zone of said motor means 28.

20 The pusher unit 27 comprises a shaped buffer 30 that, in a transversal cross-section, fit with the perimeter of the loading opening 24, in such a way as to completely occupy it, when, as illustrated in Figure 4, the pusher unit 27 has completed an active pushing stroke of the detritus "D" collected in the collection chamber 4.

The pusher unit 27 further comprises a transmission unit 28a, 31 interposed between the shaped buffer 30 and said motor means 28.

30 The boxed tank 23 is received axially and rotationally into the guide seat 26 having a concave cylindrical shape; furthermore, the guide seat 26 has a slit 32 for the passage of the detritus "D", which slit is facing the shaped buffer 30.

As already stated previously, the boxed tank 23, the housing and axial and rotational guide seat 26 and the shaped buffer 30

have longitudinal axes that are parallel to one another and are transversal to the direction of the flow of aspirated matter. The invention operates as follows: the aspirated matter enters the collection chamber 4 through the aspiration port 3, normally equipped with the extension pipe 20, breaks against the dynamic separation barrier 7 located transversally: the blow against the latter divides the air from the detritus "D" making the latter precipitate to the bottom of the collection chamber 4, said detritus "D" accumulating on the sliding surface 29 of the pusher unit 27, and enabling the air to move, through the through microperforations 22 towards the suction unit 5, passing through a path comprising the first filter chamber 11 and the first filter element 13, the second filter chamber 14 and the second filter element 17 and third filter element 20 of the exit chamber 18, passing through the sucking unit 5.

Along this path, the air current is subjected to a first purification of the impurities from the first filter element 13, a second purification through the second filter element 17, and a third purification through the further filter element 20, before being pushed towards the exterior and being readmitted into the environment.

During the aspiration phase, the pusher unit 27 keeps the shaped buffer 30 retracted towards the motor means 28 or gearmotor 28a so that the detritus "D" that precipitate after the blow against the dynamic separation barrier 7 accumulate on the sliding surface 29, which constitutes the actual bottom of the collection chamber 4.

When the detritus "D" has reached a set volume, the motor means 28 is actuated which, through the transmission element 31, for example a worm screw 33, progressively pushes it towards the boxed tank 23, sliding with the detritus "D" along the sliding surface 29.

The boxed tank 23 is arranged, in the loading configuration of the detritus "D", rotated in its housing and axial and rotational guide seat 26 facing the shaped buffer 30: in this configuration, said loading opening 24 and the slit 32 are aligned on each other in such a way as to enable the passage of the detritus "D" directed towards the inside of the boxed tank 23.

The pusher unit 27 completes its action when the shaped buffer profile 30 is coupled at the end of the active stroke with the loading opening 24, completing its transversal cross section, as shown in Figure 4.

The detritus "D" is then compacted inside the boxed tank 23, which, as soon as the pusher unit 27 starts its return stroke, can be rotated from the outside by means of the handle 25, in such a way as to bring the loading opening 24 to the top: in this configuration, the boxed tank 23 can then be extracted as a drawer from its seat 26, emptied and replaced to be again rotated towards the pusher unit 27 and repositioned in the loading configuration.

To perform the operations of normal and periodical maintenance and cleaning of the improved vacuum cleaner 1 and to conserve their maximum operating efficiency, the filter elements 13, 17 and 20 are dismantled, cleaned and refitted.

To perform this task, the second filter chamber 14 is removed from its seat by unhooking it from the boxed body 2; said second space carries the common wall 15 that is integral therewith and its removal frees an access opening 12 to the first filter chamber 11, and consequently to the first filter element 13, which can be extracted, cleaned and put back inside the first filter chamber 11.

The second filter element 17 and the further filter element 20 can also be extracted from their respective first seat 16 and further seat 19, and can be cleaned and reinserted therein.



Said second filter chamber 14 is then relocated in its work position and rehooked to the boxed body 2 with per se prior-art hooking and unhooking means: in this way, the total operating efficiency of the improved vacuum cleaner 1 is restored through simple, easy and economic operations, it being necessary to proceed with the complete replacement of said first 13, second 17 and further filter elements 20 only after numerous cycles of use and cleaning thereof.

## AMENDED CLAIMS UNDER A 34 PCT

1. Vacuum cleaner (1), comprising a collection chamber (4) located along an intended path (10, 4, 11, 14, 114, 19) through which air current and detritus (D) is conveyed, said collection chamber (4) being provided with a collection zone (29) in which said detritus (D) is receivable, characterized in that, said collection chamber (4) is provided with compacting means (8, 26, 30) movable across said collection zone (29) for compacting said detritus (D).
2. Vacuum cleaner (1) according to claim 1, wherein said compacting means (8, 26, 30) comprises a pusher unit (27) having a buffer (30) so driven as to compact said detritus (D) in boxed tank means (23).
3. Vacuum cleaner according to claim 1 or 2, wherein, along said intended path (10, 4, 11, 14, 114, 19), filter chamber means (11; 14; 19) is provided housing filter means (13; 17; 20) for filtering said air current.
4. Vacuum cleaner according to claim 3 characterised in that said filter chamber means (11; 14; 19) is releasably fitted to enclosure means.
5. Vacuum cleaner according to claim 3 or 4, wherein, said filter chamber means (11; 14; 19) comprises a first filter chamber (11) adjacent to said collection chamber (4) and communicating with said collection chamber (4) through opening means (22) of said barrier (7).
6. Vacuum cleaner according to claim 4 or 5, wherein said filter chamber means (11; 14; 19) comprises a second filter chamber (14) adjacent to said first filter chamber (11), and communicating with said first filter chamber (11) through aperture means (12) of common wall means (15).

7. Vacuum cleaner according to claim 4, or 6, wherein said filter chamber means (11; 14; 19) comprises an exit chamber (19) adjacent to said second filter chamber (14), and communicating with said second filter chamber (14) through an housing (50) of a sucking unit (5).
8. Vacuum cleaner according to any preceding claims, wherein said compacting means (8, 26, 30) comprises a pusher unit (27) having a buffer (30) so driven as to compact said detritus (D) in boxed tank means (23).
9. Vacuum cleaner according to claim 8, wherein said boxed tank means (23) is slidably received in a seat (26) of said collection chamber (4).
10. Vacuum cleaner according to claim 9, wherein said boxed tank means (23) is rotatably received in said seat (26) so that said boxed tank means (23) can be rotated between an extracting position, in which a loading opening (24) faces upwards, and a loading position in which said loading opening faces said pusher unit (27).
11. Vacuum cleaner according to claim 10, wherein said buffer (30) is so shaped as to shapingly fit with a slit (32) of said seat (26).
12. Vacuum cleaner according to any of claims 8 to 11, wherein said seat (26) has a substantially cylindrical shape for snugly accommodating said boxed tank means (23).
13. Vacuum cleaner according to claim 12, wherein said boxed tank (23) and said seat (26) have a common longitudinal axis.
14. Vacuum cleaner according to claim 13, wherein said common longitudinal axis is transversely disposed of a longitudinal axis of said buffer (30).
15. Vacuum cleaner, comprising a collection chamber (4) located along an intended path (10, 4, 11, 14, 114, 19) through which air current and detritus (D) is conveyed,

said collection chamber (4) being provided with a collection zone (29) in which said detritus (D) is receivable, characterized in that, said collection chamber (4) is provided with barrier means (7) positioned transversally of a flow direction of said air current and detritus (D).

16. Vacuum cleaner according to claim 15 wherein, along said intended path (10, 4, 11, 14, 114, 19), filter chamber means (11; 14; 19) is provided housing filter means (13; 17; 20) for filtering said air current.
17. Vacuum cleaner according to claim 16 characterised in that said filter chamber means (11; 14; 19) is releasably fitted to enclosure means.
18. Vacuum cleaner according to claim 16 or 17, wherein, said filter chamber means (11; 14; 19) comprises a first filter chamber (11) adjacent to said collection chamber (4) and communicating with said collection chamber (4) through opening means (22) of said barrier (7).
19. Vacuum cleaner according to claim 17 or 18, wherein said filter chamber means (11; 14; 19) comprises a second filter chamber (14) adjacent to said first filter chamber (11), and communicating with said first filter chamber (11) through aperture means (12) of common wall means (15).
20. Vacuum cleaner according to claim 17 or 19, wherein said filter chamber means (11; 14; 19) comprises an exit chamber (19) adjacent to said second filter chamber (14), and communicating with said second filter chamber (14) through an housing (50) of a sucking unit (5).

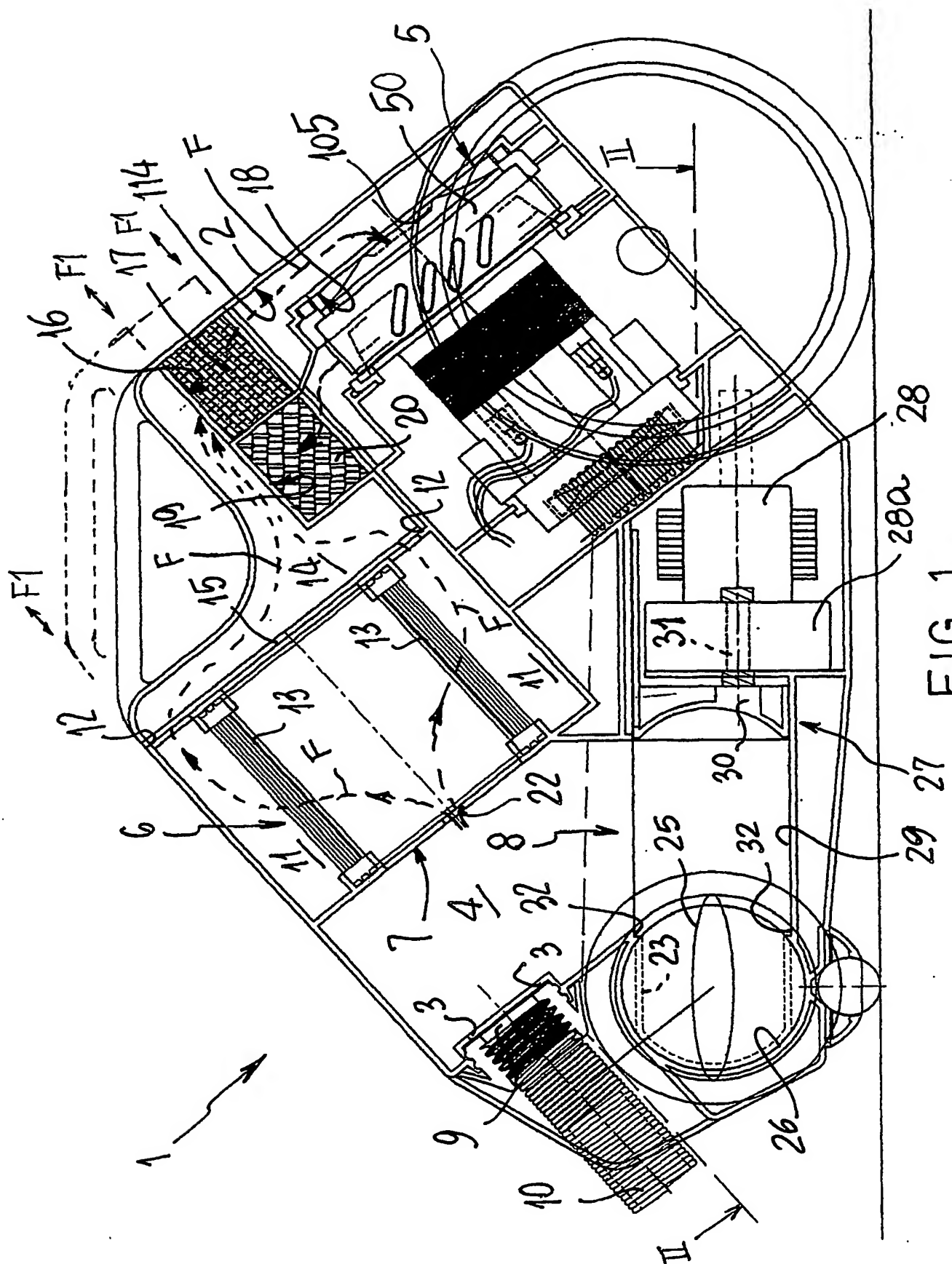


FIG. 1



FIG. 4

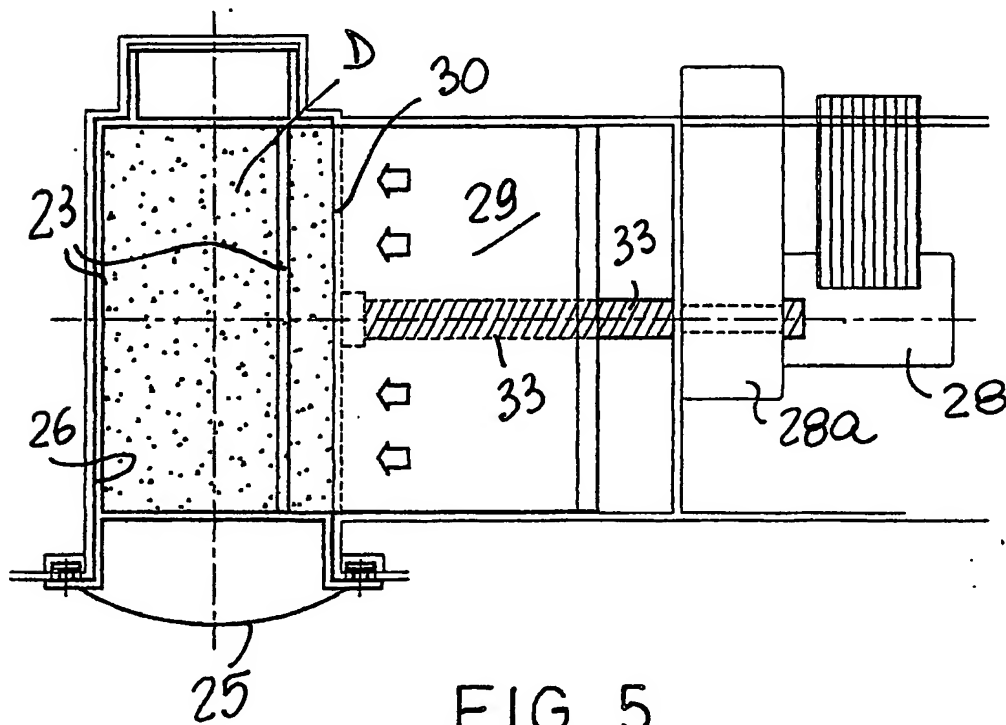
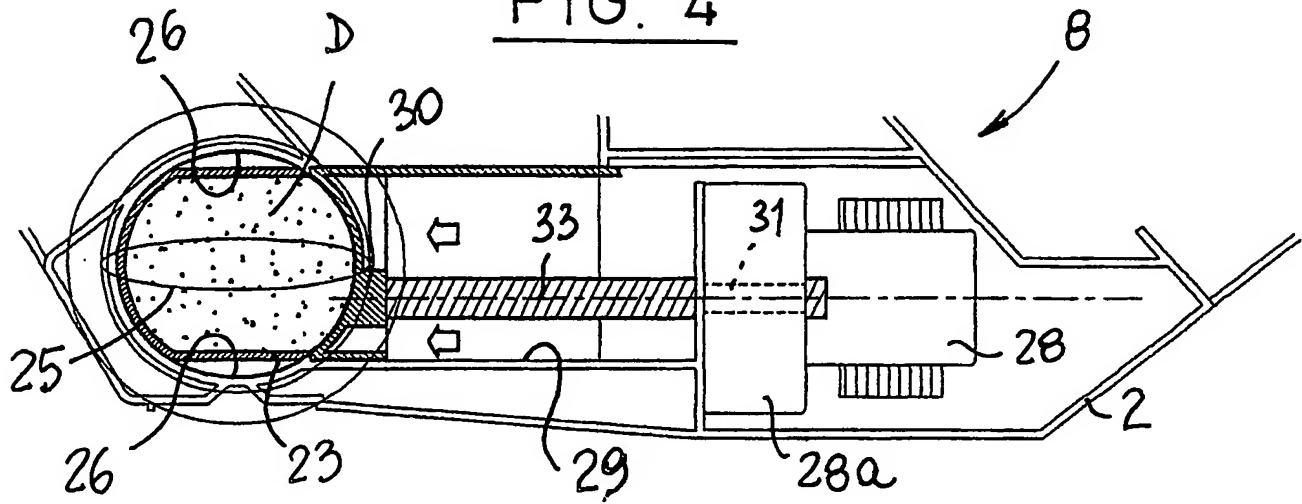


FIG. 5

FIG. 6

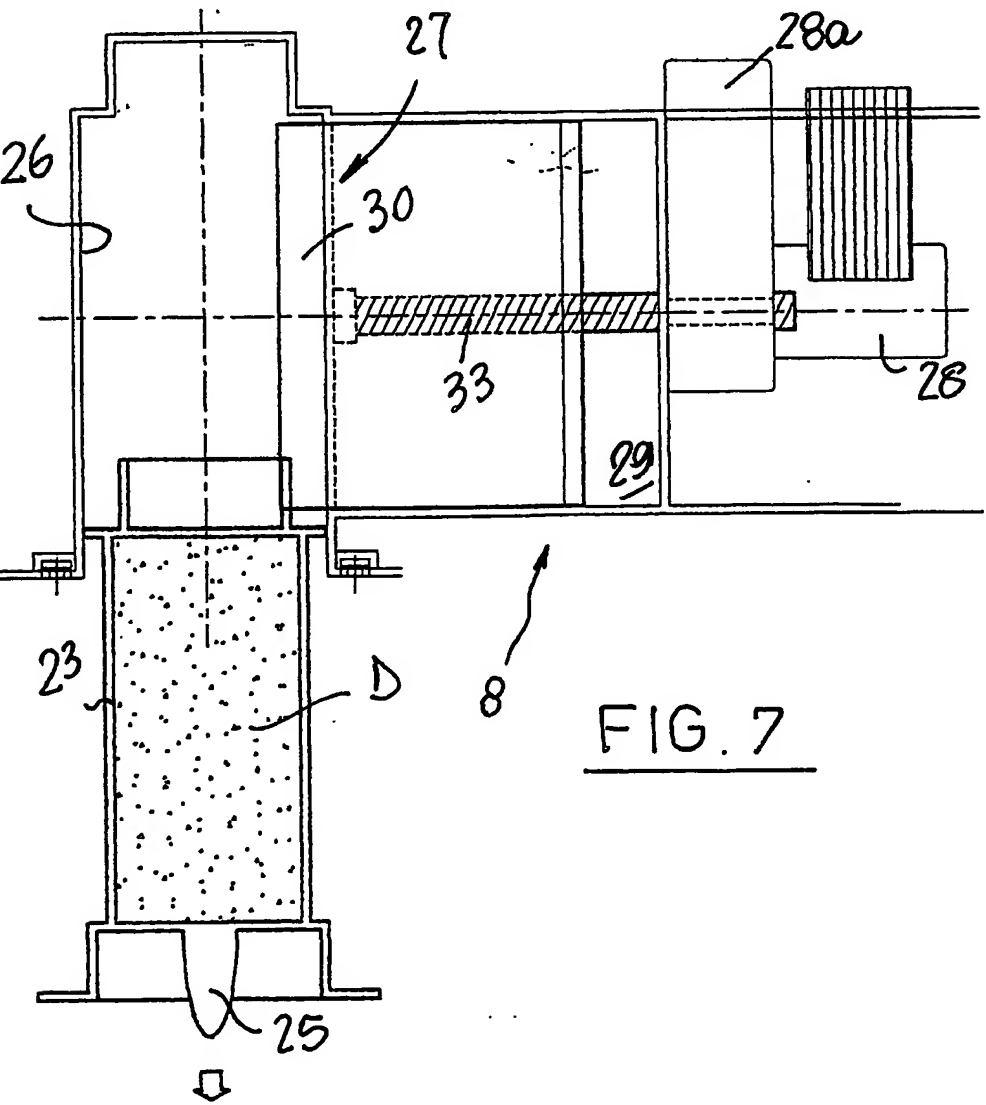
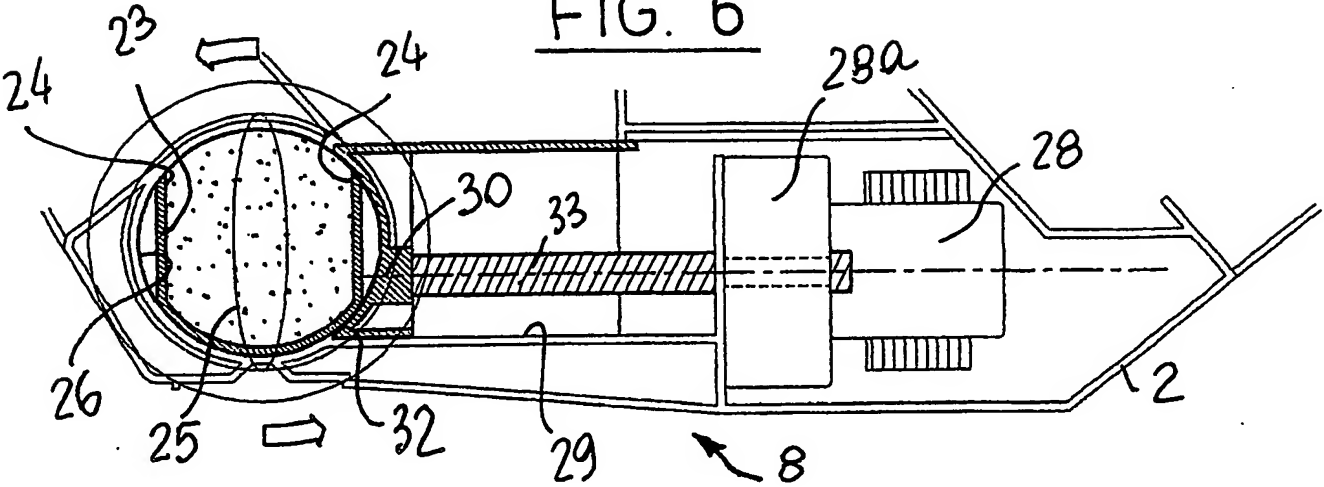


FIG. 7



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KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

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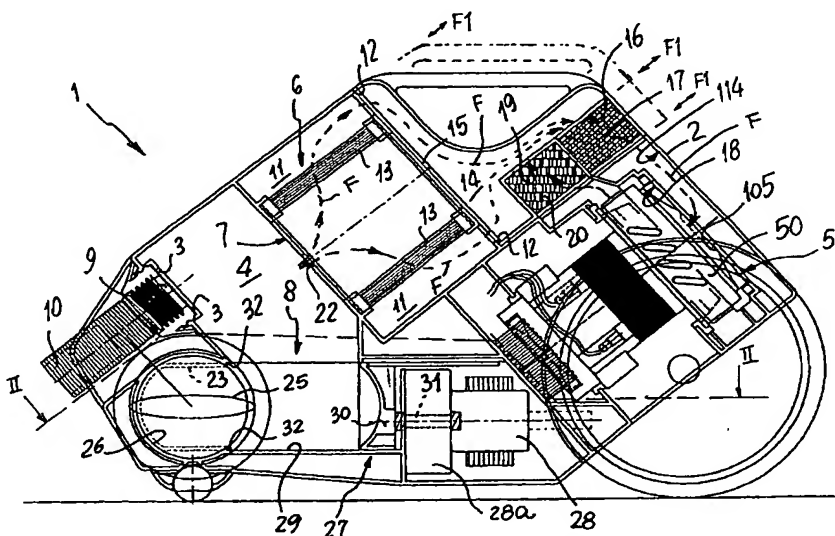
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(54) Title: VACUUM CLEANER



(57) Abstract: The improved vacuum cleaner (1) comprises a closed boxed body (2) that is provided with at least one aspiration port (3) of a flow (F) of aspirated matter composed of air and detritus "D", of at least one collection chamber (4) of said aspirated detritus "D" wherein an end of said aspiration port (3) empties, of an aspiration motor unit (5) connected to said port (3) and said collection chamber (4) with a compulsory conveying route defined in said boxed body (2), of at least one filtering element of said aspirated matter located along said compulsory conveying route between said collection chamber and said aspiration motor unit; said collection chamber (4) is internally provided with at least one barrier (7) transversally supported in the direction of said flow (F) of aspirated material, for the dynamic separation between the detritus "D" and the air, and of removable collection, compacting and extraction means (8) of the collected detritus "D".

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## INTERNATIONAL SEARCH REPORT

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IPC 7 A47L9/10 A47L9/12

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## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A47L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2 283 836 A (WHITE, H. B.) 19 May 1942 (1942-05-19) the whole document	1-4, 6
A		9, 10
X	PATENT ABSTRACTS OF JAPAN vol. 0031, no. 26 (M-077), 20 October 1979 (1979-10-20) -& JP 54 103262 A (TOKYO ELECTRIC CO LTD), 14 August 1979 (1979-08-14) abstract figure ----- -/-	1-6, 9



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

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Name and mailing address of the ISA

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# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/EP2004/000624

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 0030, no. 42 (M-055), 12 April 1979 (1979-04-12) & JP 54 019558 A (MITSUBISHI ELECTRIC CORP), 14 February 1979 (1979-02-14) abstract figures	1-6,9
X	PATENT ABSTRACTS OF JAPAN vol. 0030, no. 49 (M-057), 26 April 1979 (1979-04-26) & JP 54 026064 A (MITSUBISHI ELECTRIC CORP), 27 February 1979 (1979-02-27) abstract figures	1-6,9
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X	JP 55 052728 A (MATSUSHITA ELECTRIC IND CO LTD) 17 April 1980 (1980-04-17) figures	1-4,6,9
X	US 6 171 375 B1 (HOWIE, M. S.) 9 January 2001 (2001-01-09) figures 2,3	3-5
X	EP 1 033 102 A (BSH BOSCH SIEMENS HAUSGERAETE) 6 September 2000 (2000-09-06) abstract figure 1	3,4,6
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FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-8

Vacuum cleaner comprising a filter chamber means housing  
filter means for filtering the air current  
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2. claims: 9-15

Vacuum cleaner comprising a collection chamber provided with  
compacting means for compacting detritus in the collection  
chamber  
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International application No.  
PCT/EP2004/000624

## Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP2004/000624

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